IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of: Examiner: Not Yet Assigned

Sushant Babarao WATH et al.

Group Art Unit: Not Yet Assigned

International Application No.:

PCT/IN2014/000329 Confirmation No.: Not Yet Assigned

A MECHANICAL AUTOMATIC URINAL-TOILET FLUSHER AND ITS

MECHANISM THEREOF

PRELIMINARY AMENDMENT

MS PCT Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Filing Date: May 5, 2014

Sir:

Prior to examination and the calculation of the filing fee for this national stage application, please amend this application as follows:

Amendments to the specification begin on page 2.

The listing of claims begins on page 3.

Remarks begin on page 6.

AMENDMENTS

In the Specification:

Page 1, after the Title, before Field of the Invention, insert the following:

REFERENCE TO RELATED APPLICATIONS

This application is a National Stage of International Application No. PCT/IN2014/000329, filed on May 15, 2015, the disclosure of which is incorporated by reference in its entirety.

In the Claims:

This listing of claims replaces all prior versions, and listings of claims in the application:

- 1. (Currently Amended) A system for facilitating an automatic urinal toilet flushing comprising:
 - [[•]] a pipe (P) having an intermediate enlarged inner diameter area, said pipe comprising:
 - [[\circ]] a first portion P_1 having a first diameter d_1 ;
 - [$[\circ]$] a second portion P_2 having a second diameter d_2 ;
 - [[\circ]] a third portion P_3 having a third diameter d_3 ; wherein the first, the second and the third portions are sequential and the diameter d_2 is greater than diameter d_1 and diameter d_3 ;
 - [[\circ]] a tapered forth portion P_4 connecting the first portion P_1 to the second portion P_2 ; and
 - [[\circ]] a tapered fifth portion P_5 connecting the second portion P_2 to the third portion P_3 ;
 - [[•]] a valve mechanism located within the pipe (P), the said valve mechanism comprising an inlet dual valve (1), an outlet dual valve (2) and a connecting rod connecting the inlet dual valve (1) and outlet dual valve (2); and
- [[•]] an actuating mechanism that gets automatically actuated and upon actuation, operates the valve mechanism to perform a flushing operation.
- 2. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the actuating mechanism operates the inlet and outlet dual valves such that when the inlet dual valve is in a closed position, the outlet dual valve is maintained in an open position and vice-versa.
- 3. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the inlet dual valve comprises a first and a second portion, with the second portion comprising a tapered diameter.

- 4. (Currently Amended) The system for facilitating automatic urinal toilet flushing as claimed in <u>claim</u> any of claims 2 or 3, wherein in the closed position the first and second portion of the inlet dual valve co-operates with the first and the forth portions P_1 and P_4 of the pipe, respectively.
- 5. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the outlet dual valve comprises a first and a second portion, with the second portion comprising a tapered diameter.
- 6. (Currently Amended) The system for facilitating automatic urinal toilet flushing as claimed in claim any of claims 2 or 5, wherein in the closed position the first and second portion of the outlet dual valve co-operates with the third and the fifth portions P_3 and P_5 of the pipe, respectively.
- 7. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the actuating mechanism comprises:
 - a mechanical platform (10) which compresses under the weight of person; and
- a connecting cable (8) adapted to connect both the dual-valve with a mechanical platform (10).
- 8. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 7, wherein mechanical platform is mounted upon a base in a movable manner, and separated from and base by a set of resilient means, such that upon actuation the mechanical platform moves closer to the base.
- 9. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 8, wherein the base is provided with a set of motion limiting structures so as to maintain a minimum distance between the base and the mechanical platform.

- 10. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 1, further comprising a resilient means (7) adapted to retain in its normal position the inlet dual-valve in the closed position and the outlet dual-valve in the open position.
- 11. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the third portion P_3 of the pipe is adopted to hold a predetermined quantity of water therein for flushing purposes.
- 12. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 3, wherein the inlet dual valve comprises a resilient sealing means disposed between the first and a second portion.
- 13. (Original) The system for facilitating automatic urinal toilet flushing as claimed in claim 5, wherein the outlet dual valve comprises a resilient sealing means disposed between the first and a second portion.

REMARKS

Applicant has amended the specification and claims in this international application as set forth above to put them into a form more customary for U.S. practice and to eliminate improper multiple dependency. No new matter has been introduced into this application.

Accordingly, early action allowing claims 1-13 in this application is solicited.

In the event that the Patent and Trademark Office determines that an extension and/or other relief (such as payment of a fee under 37 C.F.R. § 1.17 (p)) is required, applicant petitions for any required relief including extensions of time and authorizes the Commissioner to charge the cost of such petition and/or other fees due in connection with the filing of this document to **Deposit Account No. 50-2036**, referencing Docket No. 99865.21500.

Dated: November 10, 2015 Respectfully submitted,

By <u>Tayan B. Patel</u>
Tayan B. Patel
Registration No.: 58,402
BAKER & HOSTETLER LLP
Washington Square, Suite 1100
1050 Connecticut Avenue, N.W.
Washington, DC 20036-5304
(202) 861-1798

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First Named Inventor/Applicant Name:	SUSHANT BABARAO WATH						
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File Listing	g:					
Document Number	Document Description	File Name	File Size(Bytes)/ Message Digest	Multi Part /.zip	Pages (if appl.)	
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1		99865-21500_Specification.PDF	705345b51935d55edcfa73b4846bc722cbf 2378b	yes	14	
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	Document Des	scription	Start	E	nd	
	Specificat	ion	1	1	1	
	Claims		12	1	3	
	Abstrac	t	14	1	4	
Warnings:						
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2	Drawings-only black and white line	99865-21500_Drawings.PDF	101032	no	3	
-	drawings	55005 21500 <u>-</u> Bluwings.i Bl	b307a2b577bcfbaae38e463fff2f532f05278 26e	110		
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2	Analization Data Chart	00005 21500 ADS DD5	1561518		7	
3	Application Data Sheet	99865-21500_ADS.PDF	8ccc39ebc53080e4694a8dfec43208d0e92 06212	no	7	
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4	Information Disclosure Statement (IDS)	00065 31500 IDC DDC	612275		4	
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7	Power of Attorney	99865-21500_PoA.PDF	986118	no	2
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New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

If a timely submission to enter the national stage of an international application is compliant with the conditions of 35 U.S.C. 371 and other applicable requirements a Form PCT/DO/EO/903 indicating acceptance of the application as a national stage submission under 35 U.S.C. 371 will be issued in addition to the Filing Receipt, in due course.

New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.

A MECHANICAL AUTOMATIC URINAL-TOILET FLUSHER AND ITS MECHANISM THEREOF

FIELD OF THE INVENTION

The present invention relates to a mechanical automatic urinal-toilet flusher and its mechanism thereof.

Particularly, this invention relates to a mechanical automatic urinal-toilet flusher and its mechanism thereof for enabling a user to automatically flush urinal – toilet regularly and unintentionally with a measured or specified quantity of water to improve reliability and maintainability, and to reduce offensive odours in the urinal-toilets.

More particularly, this invention relates to use of the weight load/pressure of the person using the Urinal-toilet for automatic operating of the flush without having any direct hand contact.

BACKGROUND OF INVENTION AND PRIOR ART DETAILS

A series of urinal-toilets are fitted in offices, malls, multiplexes, institutions, schools, colleges, bus stands, railway stations, air ports, commercial complexes, stadia and other public places for public use. Most of the urinals-toilets have manual flushing systems like push button, trigger, pull chain, etc. Now a day's laser or infrared sensor operated flushes is also used in the places of high commercial value and importance like shopping malls, airports, multiplexes, etc.

In general public places sometimes do stink and un-clean urinals-toilets are the common observations which make the user of these urinals-toilets to avoid its uses, or to use it reluctantly in case of urgency. The reasons of not flushing the urinals-toilets and its limitations may be many, for example:

- 1. Un-availability of water.
- 2. Non-operational flush/ system.
- 3. Manually operated and Tap fitted urinal-toilet may lead to wastage of water, as person using doesn't bother to make extra effort to close the tap/ knob fitted in the wall. Faulty tap may leads to continuous wastage of water.

- 4. Ignorance and lethargy for flushing urinal-toilets on the user parts, even in case of pushbutton or trigger type flushes.
- 5. High-tech flushing system using infrared/ laser sensing devises is expensive and require regular maintenance and operational expenses, which cannot be affordable in all cases. And may be stolen or damaged in various cases of public toilets where no supervision is available.
- 6. It is a known fact that the public urinal-toilets are unhygienic and replete with germs, and so are flush handles, which gets transferred to the person who touches the flush handle. In addition many people who use a public urinals-toilets flush do not wash their hands prior to leaving, which results in spreading the germs to doorknobs and other objects, such as the paper dispensers, soap dispensers, etc. Therefore it is desirable and expected by the user of urinal-toilets to automatic- regular- compulsory and un-intentionally flushing without his/her any direct hand contact.

Public awareness of personal hygiene and water conservation issues over the last several years has caused manufacturers of sanitary facility and hygiene devices to develop automatic actuators for sanitary facilities such as toilets and urinals. One purpose of such devices is to automatically control the amount of flush water used to eliminate waste and in the process eliminate human contact with the surfaces that may contain disease spreading bacteria.

Most of the present day toilets and urinal flush devices for sanitary facilities are operated by a water control valve which includes a manually operable flush handle adapted to be gripped and moved by a user. However, those manually operated valve actuation devices have many problems for e.g. use of such manually operated flush can lead to diseases thus users avoid to touch / use the flush button. Therefore, the sanitary facility may remain un-flushed which increases the unsanitary conditions, and fouling the atmosphere in the facility. Also, a large volume of water is wasted every time a user flushes a standard toilet.

Hence, there is a need for an automatic flushing apparatus which can flush the right amount of water and avoid any need of human contact with the surface of urinal-toilet thus achieving the advantage of conserving water as well as maintaining personal hygiene. At the same time is low cost and affordable to all in terms of its maintenance and operation.

A flush urinal-toilet is a urinal-toilet that disposes of human waste by using water to flush it through a drainpipe to another location.

The bibliographic data of each of the relevant documents has been presented below with appropriate comments indicating the similarity of the cited prior art with the present invention. The closest prior art to the present invention is given below:

Reference may be made to Patent DE462517, 1928 entitled "Abtrittspülvorrichtung with flushing valve and flushing water from flowing through the piston cylinder, through which, under the pressure of the flushing water by means of a knit of the seat is folded up aengeuebertragung" wherein Abtrittspülvorrichtung with purge valve and one of the flushing water flowing through piston cylinder, through which, under the pressure of the rinse water, by means of a linkage of the seat transfer is folded is described. The invention relates to an Abtrittspülvor device with flush valve and one of the flushing water flowing through the piston cylinder, by which under the pressure of rinse water by means of a folded linkage the seat. This patent discloses an automatic flusher with piston-cylinder arrangement connected to the toilet seat via spring. The cylinder has an inlet and drain port, the piston moved down in the cylinder from the top inlet port which opens to below the drain opening port in cylinder for automatic flushing of water in toilet bowl. The patent doesn't disclose the dual-valve pipe mechanism for automatic flushing of water.

Reference may be made to US Patent US4007499A, 1977 wherein a "Commode flushing control apparatus" is described. Control apparatus used in connection with commodes automatically moves a trip lever for flushing the commode and includes a member adapted to be connected to the trip lever for moving between an initial position and a flushing position to cause the trip lever to raise a drain valve to its open position. A spring moves the member to its flushing position, and a person-operated device causes energy to be stored in the spring and releases subsequently the energy from the spring to move the member toward its flushing position. A latching device connected to the member connects releasable the member and the trip member for moving it and the valve against the force of water pressure acting on the valve until the water pressure equals the force applied by the spring after sufficient water discharge. As a result, the spring commences again to move the member after the sufficient water discharge has taken place to release the latching device so that the member becomes free of the trip lever and the flushing mechanism can complete its normal flushing operation. This patent discloses a body weight operated flushing mechanism. In this mechanism, when a person sits on the toilet seat or stands on a platform located near the toilet a rod gets rotated

to move a lever which lifts the floating drain valve to flush water from the water tank. The cited invention does not disclose the dual-valve pipe activation mechanism.

The cited documents (US4007499A and DE462517A) disclose automatic float valve type toilet flusher but none of them reveal the mechanism used for controlling the flow and drainage of water by using dual-valve pipe mechanism as disclosed in present invention. Also, no prior art document has been retrieved which mentioned the use of a device or an attachment which can be connected in line with the pipe through which water flows into the toilet or urinal.

However, there are many automatic flusher in prior art relates to use of the weight load/pressure of the person using the Urinal-toilet for automatic operating of the flush without having any direct hand contact but the present invention discloses an automatic flusher with dual-valve pipe mechanism actuated by a mechanical platform. The pipe consists of bulged portion acting as a temporary water reservoir with the cross section of inlet and outlet of the pipe in conformance with the shape mutually connected inlet and outlet Dual-valves. These Valves move simultaneously to control the flow of water in to or out of the temporary water reservoir in response to the use of platform for automatic flushing of water in urinal.

A novel design and construction is proposed to develop a dual-valve fitted flush system with a mechanical platform, which can be fitted-retrofitted to any water pipe used for flushing the urinal-toilet, by automatically depositing a specified or measured quantity/ volume of water in to the flush system for flushing the urinal-toilets after uses.

OBJECTS OF THE INVENTION

The main object of the present invention is to provide a Mechanical Automatic Urinal-Toilet Flusher with dual- valve pipe and its Mechanism thereof which obviates the draw backs of the hitherto known prior art as detailed above.

Another object of the present invention is to design and develop a spring loaded dual-valve fitted flush system connected with a mechanical platform fitted with compression springs, which can be fitted or retrofitted to pipe use for flushing the urinal.

Yet another object of the present invention is to provide a means for enabling a user to automatically flush urinal – toilet compulsorily, regularly and un-intentionally with a measured or specified quantity of water to improve reliability and maintainability, and to reduce offensive odours in the urinal-toilets.

Still another object of the present invention is to use the weight load/pressure of the person using the Urinal-toilet for automatic operating of the flush without having any direct hand contact.

Yet another object of the present invention is to provide an Automatic Urinal-Toilet flusher which can be readily installed and efficient to use and low cost.

SUMMARY OF THE INVENTION

Accordingly, the present invention provides a system for facilitating an automatic urinal toilet flushing comprising pipe (P) having an intermediate enlarged inner diameter area, said pipe comprising a first portion P_1 having a first diameter d_1 , a second portion P_2 having a second diameter d_2 ; a third portion P_3 having a third diameter d_3 ; wherein the first, the second and the third portions are sequential and the diameter d_2 is greater than diameter d_1 and diameter d_3 , a tapered forth portion P_4 connecting the first portion P_1 to the second portion P_2 ; and a tapered fifth portion P_5 connecting the second portion P_2 to the third portion P_3 ; a valve mechanism located within the pipe (P), the said valve mechanism comprising an inlet dual valve (1), an outlet dual valve (2) and a connecting rod connecting the inlet dual valve (1) and outlet dual valve (2); and an actuating mechanism that gets automatically actuated and upon actuation, operates the valve mechanism to perform a flushing operation.

In an embodiment of the invention, the actuating mechanism operates the inlet and outlet dual valves such that when the inlet dual valve is in a closed position, the outlet dual valve is maintained in an open position and vice-versa.

Alternatively, a second embodiment of the invention the inlet dual valve comprises a first and a second portion, with the second portion comprising a tapered diameter.

Alternatively, a third embodiment of the invention the closed position the first and second portion of the inlet dual valve co-operates with the first and the forth portions P₁ and P₄ of the pipe, respectively.

Alternatively, a fourth embodiment of the invention the outlet dual valve comprises a first and a second portion, with the second portion comprising a tapered diameter.

Alternatively, a fifth embodiment of the invention the closed position the first and second portion of the outlet dual valve co-operates with the third and the fifth portions P₃ and P₅ of the pipe, respectively.

Alternatively, a sixth embodiment of the invention, the actuating mechanism comprises a mechanical platform (10) which compresses under the weight of person; and a connecting cable (8) adapted to connect both the dual-valve with a mechanical platform (10).

Alternatively, a seventh embodiment of the invention the mechanical platform is mounted upon a base in a movable manner, and separated from and base by a set of resilient means, such that upon actuation the mechanical platform moves closer to the base.

Alternatively, an eighth embodiment of the invention the base is provided with a set of motion limiting structures so as to maintain a minimum distance between the base and the mechanical platform.

Alternatively, a ninth embodiment of the invention a resilient means (7) adapted to retain in its normal position the inlet dual-valve in the closed position and the outlet dual-valve in the open position.

Alternatively, a tenth embodiment of the invention, the third portion P₃ of the pipe is adopted to hold a predetermined quantity of water therein for flushing purposes.

Alternatively, a eleventh embodiment of the invention, the inlet dual valve comprises a resilient sealing means disposed between the first and a second portion.

Alternatively, a twelfth embodiment of the invention, the outlet dual valve comprises a resilient sealing means disposed between the first and a second portion.

BRIEF DESCRIPTION OF THE DRAWING

Figure 1 shows the sectional view of the Dual-Valve

Figure 2 show the cross sectional view of the Temporary Water Reservoir.

Figure 3 shows the sectional view of the present invention, the Mechanical Automatic Urinal-Toilet Flusher connected to the mechanical platform fitted with compression springs.

DETAILED DESCRIPTION OF THE INVENTION

The core of system comprises of a specially designed dual-valve pipe mechanism actuated by a mechanical platform supported by a platform spring. The pipe comprises of a bulging structure which acts as a temporary water reservoir. The bulge consists of an inlet and an outlet valve. The mechanical platform is connected to the valve assembly via a cable and a tension spring mechanism.

The invention, both as its organization and method of operation, thereof will best be understood by reference to the following detailed description taken in connection with the accompanying sheet of drawings, wherein:

Reference is now made to the **Figure 1**, comprises a specially designed and developed Dual-Valve 1 and 2 made up of varying materials like Aluminium, Wood, Fibre, Polymer, Plastic, Iron, Rubber or any other material, preferably water resistant and durable material of varying sizes and shapes like round, rectangular, square, oval, conical, cylindrical, etc. The Dual-Valve 1 and 2 are connected together with a Connecting Rod 3 made up of varying materials like Aluminium, Wood, Fibre, Polymer, Plastic, Iron, Rubber or any other material, preferably water resistant durable material of varying sizes and shapes like round, rectangular, square, conical, cylindrical, etc. A 'O' ring or 'Gasket' 4 is fitted on the Dual-Valve surface, which will restrict the water leakage in the urinal-toilet.

Reference is now made to the **Figure 2.** It defines a pipe (P) having an intermediate enlarged inner diameter area, pipe comprising a first portion P₁ having a first diameter d₁, a second portion P₂ having a second diameter d₂; a third portion P₃ having a third diameter d₃; where the first, the second and the third portions are sequential and the diameter d₂ is greater than diameter d₁ and diameter d₃, a tapered forth portion P₄ connecting the first portion P₁ to the second portion P₂; and a tapered fifth portion P₅ connecting the second portion P₂ to the third portion P₃. A Temporary Water Reservoir 5 which is made up of varying materials like Aluminium, Wood, Fibre, Polymer, Plastic, Iron, Ceramic, or any other material, preferably water resistant durable material of varying sizes and shapes such as round, rectangular, square, oval, conical, etc. preferably of cylindrical shape. The Concentric Reducers or tapers 6 are fitted at both ends to the Temporary Water Reservoir 5 which is connected in-line with the water pipe through which water flows into the Urinal-toilet.

Reference is now made to the Figure 3, it defines a valve mechanism located within the pipe (P), the said valve mechanism comprising an inlet dual valve (1), an outlet dual valve (2) and a connecting rod connecting the inlet dual valve (1) and outlet dual valve (2); and an actuating mechanism that gets automatically actuated and upon actuation, operates the valve mechanism to perform a flushing operation. It shows the complete assembly of the present invention which comprises of a specially designed and developed Dual-Valve 1 and 2 made up of varying materials like Aluminium, Wood, Fibre, Polymer, Plastic, Iron, Rubber or any other material, preferably water resistant durable material of varying sizes and shapes like round, rectangular, square, oval, conical, cylindrical, etc. The Dual-Valve 1 and 2 are connected together with a Connecting Rod 3 made up of varying materials like Aluminium, Wood, Fibre, Polymer, Plastic, Iron, Rubber or any other material, preferably water resistant durable material of varying sizes and shapes like round, rectangular, square, conical, cylindrical, etc. The 'O' ring or Gasket 4 is fitted at the interface of the Dual-Valves and the Concentric Reducers 6 which will restrict the water leakage between the interface of Dual-Valves 1 and 2 and the Concentric Reducers 6. The Concentric Reducers 6 are fitted at both ends to the Temporary Water Reservoir 5 which is made up of varying materials like Aluminium, Wood, Fibre, Polymer, Plastic, Iron, Rubber or any other material, preferably water resistant durable material of varying sizes and shapes like round, rectangular, square, oval, conical, etc. preferably cylindrical shape. The Dual-Valve 2 is fitted with the Tension spring/resilient means 7 of varying size depending on the requirements, which enables the

Dual-Valve 1 in normally closed position, while Dual-Valve 2 in normally open position. The Dual-Valve 1 and 2 is connected by Cable 8 to the Platform 10 made up of Aluminium, Wood, Fibre, Polymer, Plastic, Iron, Rubber or any other material, preferably water resistant durable material of varying sizes and shapes like round, rectangular, oval, square, etc., fitted with a Compression Springs 9 of varying sizes depending on the requirement. The Platform 10 is also fitted with a Platform Movement Restrictor 11 made up of varying materials like Aluminium, Wood, Fibre, Polymer, Plastic, Iron, Rubber or any other material, preferably water resistant durable material of varying sizes and shapes like round, rectangular, square, oval, conical, cylindrical, etc. which restricts the compression movement of the platform to the pre-set/ pre-decided value in order to avoid any damage to the Dual-Valve assembly due to extensive compression or movement of the platform and or Dual-Valve.

FUNCTIONING

The present invention describes a device or an attachment which can be fitted to pipe for automatic flushing of the urinal-toilet. According to the disclosure and figure 1, 2, 3 provided, it can be described as an automatic toilet flushing device with a spring actuated platform by virtue of the weight load/pressure of the user and ensuring a regular, compulsory and un-intentional flushing of the Urinal –Toilet. In the normal condition the inlet Dual-valve 1 is in the closed position and the outlet Dual-Valve 2 is in the open position. The motion of both the valves is in synchronization with each other, i.e. when one valve closes the other opens and vice-versa.

The Mechanical Platform 10 compresses under the weight of a person when a person stands on it. This movement of the platform activates the spring mechanism. The compression spring 9 gets compressed up to the pre-decided/ pre-set movement, as restricted by the Movement Restrictor 11. The downward motion of the platform 10 pulls the Cable 8 creating a tension in the Tension Spring 7 and thereby displacing the Dual-valves 1 and 2 from their normal positions. The downward motion causes the inlet Dual-Valve 1 to open and outlet Dual-Valve 2 to close simultaneously. When the inlet Dual-valve 1 opens, the water fills in the Temporary Reservoir 5 from the water pipe. After the person leaves the Platform 10, the Compression Springs 9 decompresses and the platform 10 rises back to its normal state. During the upward rise of the platform 10 the tension in the Tension Spring 7 releases due to

which the inlet Dual-Valve 1 closes and outlet Dual-Valve 2 opens i.e. the valves regain their normal position. This opening of outlet Dual-Valve 2 flushes the water to the urinal-toilet.

The present invention discloses an automatic flusher with dual-valve pipe mechanism actuated by a mechanical platform which utilizes the weight or pressure of the person using the urinal-toilet for automatic flushing the urinal or toilet with the specified or measured quantity of water. The pipe consists of bulged portion acting as a temporary water reservoir with the cross section of inlet and outlet of the pipe in conformance with the shape mutually connected inlet and outlet specially designed float-valve fitted flushers system normally closed for automatically holding and releasing the specific or measured quantity of water in to the urinal after use. These floats move simultaneously to control the flow of water in to or out of the temporary water reservoir in response to the use of spring fitted platform for automatic flushing of water in urinal.

The search and analysis study revealed that both of the closest cited documents (US4007499A and DE462517A) disclose automatic float valve type toilet flusher but none of them reveal the technology used for controlling the flow and drainage of water by using dual-valve pipe mechanism as disclosed in present invention. Also, no prior art document has been retrieved which mentioned the use of a device or an attachment which can be connected in line with the pipe through which water flows into the urinal-toilet.

The flush is operated by the spring fitted mechanical platform without the use of any laser or infrared sensor or any other electrical of electronic device. The construction is simple, low cost and easy.

ADVANTAGES:

The main advantages of the invention are:

- No need for manual knob/trigger pushing or electronic/electrical operation.
- Low cost and cheaper.
- Simple and easy to construct and can also be retrofitted to existing urinals- toilets with some modification.
- Easy and Low Maintenance.
- Maintenance cost is negligible.
- Operation is automatic and without any intention/efforts.

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- No wastage of water.
- Leads to regular and compulsory flushing and cleaning of toilets/urinals.
- Assured regular flushing.

We Claim:

- 1. A system for facilitating an automatic urinal toilet flushing comprising:
 - a pipe (P) having an intermediate enlarged inner diameter area, said pipe comprising:
 - $_{\circ}$ a first portion P₁ having a first diameter d₁;
 - a second portion P₂ having a second diameter d₂;
 - a third portion P₃ having a third diameter d₃; wherein the first, the second and the third portions are sequential and the diameter d₂ is greater than diameter d₁ and diameter d₃;
 - a tapered forth portion P₄ connecting the first portion P₁ to the second portion
 P₂; and
 - $_{\circ}$ a tapered fifth portion P_{5} connecting the second portion P_{2} to the third portion P_{3} ;
 - a valve mechanism located within the pipe (P), the said valve mechanism comprising an inlet dual valve (1), an outlet dual valve (2) and a connecting rod connecting the inlet dual valve (1) and outlet dual valve (2); and
 - an actuating mechanism that gets automatically actuated and upon actuation, operates the valve mechanism to perform a flushing operation.
- 2. The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the actuating mechanism operates the inlet and outlet dual valves such that when the inlet dual valve is in a closed position, the outlet dual valve is maintained in an open position and vice-versa.
- 3. The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the inlet dual valve comprises a first and a second portion, with the second portion comprising a tapered diameter.
- 4. The system for facilitating automatic urinal toilet flushing as claimed in any of claims 2 or 3, wherein in the closed position the first and second portion of the inlet dual valve cooperates with the first and the forth portions P₁ and P₄ of the pipe, respectively.
- 5. The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the outlet dual valve comprises a first and a second portion, with the second portion comprising a tapered diameter.

- 6. The system for facilitating automatic urinal toilet flushing as claimed in any of claims 2 or 5, wherein in the closed position the first and second portion of the outlet dual valve co-operates with the third and the fifth portions P₃ and P₅ of the pipe, respectively.
- 7. The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the actuating mechanism comprises:

 a mechanical platform (10) which compresses under the weight of person; and a connecting cable (8) adapted to connect both the dual-valve with a mechanical platform (10).
- 8. The system for facilitating automatic urinal toilet flushing as claimed in claim 7, wherein mechanical platform is mounted upon a base in a movable manner, and separated from and base by a set of resilient means, such that upon actuation the mechanical platform moves closer to the base.
- 9. The system for facilitating automatic urinal toilet flushing as claimed in claim 8, wherein the base is provided with a set of motion limiting structures so as to maintain a minimum distance between the base and the mechanical platform.
- 10. The system for facilitating automatic urinal toilet flushing as claimed in claim 1, further comprising a resilient means (7) adapted to retain in its normal position the inlet dual-valve in the closed position and the outlet dual-valve in the open position.
- 11. The system for facilitating automatic urinal toilet flushing as claimed in claim 1, wherein the third portion P₃ of the pipe is adopted to hold a predetermined quantity of water therein for flushing purposes.
- 12. The system for facilitating automatic urinal toilet flushing as claimed in claim 3, wherein the inlet dual valve comprises a resilient sealing means disposed between the first and a second portion.
- 13. The system for facilitating automatic urinal toilet flushing as claimed in claim 5, wherein the outlet dual valve comprises a resilient sealing means disposed between the first and a second portion.

A MECHANICAL AUTOMATIC URINAL-TOILET FLUSHER AND ITS MECHANISM THEREOF

Abstract of the Invention

This invention relates to a system for facilitating an automatic urinal toilet flushing comprising: a pipe (P) having an intermediate enlarged inner diameter area, said pipe comprising: first portion P_1 having a first diameter d_1 ; second portion P_2 having a second diameter d_2 ; a third portion P_3 having a third diameter d_3 ; wherein the first, the second and the third portions are sequential and the diameter d_2 is greater than diameter d_1 and diameter d_3 ; a tapered forth portion P_4 connecting the first portion P_1 to the second portion P_2 ; and a tapered fifth portion P_5 connecting the second portion P_2 to the third portion P_3 ; a valve mechanism located within the pipe (P), the said valve mechanism comprising an inlet dual valve (1), an outlet dual valve (2) and a connecting rod connecting the inlet dual valve (1) and outlet dual valve (2); and an actuating mechanism that gets automatically actuated and upon actuation, operates the valve mechanism to perform a flushing operation.

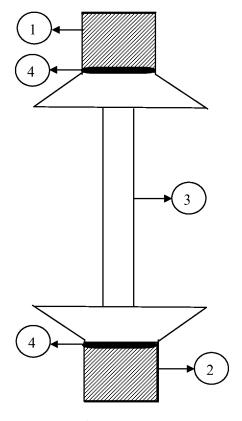
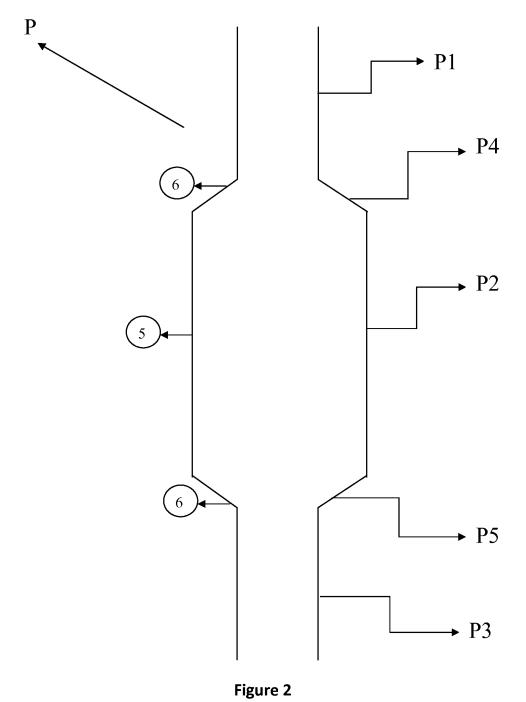


Figure 1



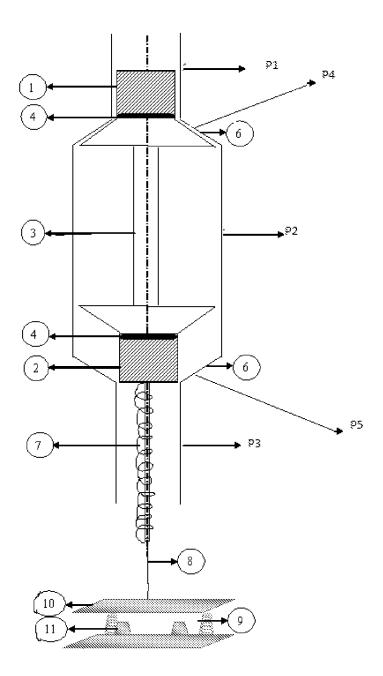


Figure 3

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Title of	Invent	ion A MEC	CHANICAL AUTOM	ATIO	C URINAL-T	OILET	Γ FLUSHER A	AND ITS I	MEC	HANISM THER	REOF	
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Application Data Sheet 37 CFR		176	Attorney [Oocke	t Number	99865.2150	00					
Application Data Sheet 37 CFR			(1.76	Applicatio	n Nur	mber						
Title of	Invention	A MEG	CHANICAL AU	TOMATI	C URINAL-TO	DILET	FLUSHER A	ND ITS MEC	CHANISM	THERE	OF	
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Application Data Sheet 37 CFR		of 37 CED 1 76	Attorney Docket Number 99865.21500			ס				
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Title of Invention	A MECHANICAL AUTOMATI	C URINAL-TOILET FLUSHER A	ND ITS MECHANISM THEREOF
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Statement under 37 CFR 1.55 or 1.78 for AIA (First Inventor to File) Transition Applications

This application (1) claims priority to or the benefit of an application filed before March 16, 2013 and (2) also
contains, or contained at any time, a claim to a claimed invention that has an effective filing date on or after March
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NOTE: By providing this statement under 37 CFR 1.55 or 1.78, this application, with a filing date on or after March
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X Authorization to Permit Access to the Instant Application by the Participating Offices

If checked, the undersigned hereby grants the USPTO authority to provide the European Patent Office (EPO), the Japan Patent Office (JPO), the Korean Intellectual Property Office (KIPO), the World Intellectual Property Office (WIPO), and any other intellectual property offices in which a foreign application claiming priority to the instant patent application is filed access to the instant patent application. See 37 CFR 1.14(c) and (h). This box should not be checked if the applicant does not wish the EPO, JPO, KIPO, WIPO, or other intellectual property office in which a foreign application claiming priority to the instant patent application is filed to have access to the instant patent application.

In accordance with 37 CFR 1.14(h)(3), access will be provided to a copy of the instant patent application with respect to: 1) the instant patent application-as-filed; 2) any foreign application to which the instant patent application claims priority under 35 U.S.C. 119(a)-(d) if a copy of the foreign application that satisfies the certified copy requirement of 37 CFR 1.55 has been filed in the instant patent application; and 3) any U.S. application-as-filed from which benefit is sought in the instant patent application.

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Title of Invention	Title of Invention A MECHANICAL AUTOMATIC URINAL-TOILET FLUSHER AND ITS MECHANISM THEREOF									
Applicant 1 Remove										
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	Application Number				
	Filing Date		2015-11-06		
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First Named Inventor SUSH		IANT BABARAO WATH
Art Unit		
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(Not for submission under 37 CFR 1.99)

Application Number		
Filing Date		2015-11-06
First Named Inventor SUSH		IANT BABARAO WATH
Art Unit		
Examiner Name		
Attorney Docket Number		99865.21500

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PATENTSCHRIFT

Veröffentlicht am 16. Juli 1949

Klasse 9 d

Gesuch eingereicht: 8. Juli 1946, 11 Uhr. - Patent eingetragen: 31. März 1949.

HAUPTPATENT

Jean Hertach, Zürich (Schweiz).

Selbsttätige Spüleinrichtung für Bedürfnisanstalten.

Gegenstand vorliegender Erfindung ist eine selbsttätige Spüleinrichtung für Bedürfnisanstalten jeder Art, privater oder öffentlicher Natur.

Die bis heute gebräuchlichen Spüleinrichtungen für solche Anlagen weisen folgende Nachteile auf:

Spülvorrichtungen mit Handbetätigungen sind unhygienisch, insbesondere an viel benützten und öffentlichen Bedürfnisanstalten, und werden aus diesem Grunde vielfach nicht betätigt. Spülvorrichtungen mit Fußbetätigung werden erfahrungsgemäß meistens übersehen und auch nicht betätigt. Spülvorschtungen mit automatisch periodisch einsetzender Spülung haben den Nachteil, daß nur zufälligerweise sofort nach Benützung der Bedürfnisanstalt gespült wird. Außerdem weisen sie einen unnötigen großen Wasserverbrauch auf. Spüleinrichtungen genannter Bauart benötigen zudem in den meisten Fällen ein Wasserreservoir mit Schwimmer.

Vorliegende Erfindung weist alle diese Nachteile nicht auf, indem eine selbsttätige Spülung nach Verlassen der Bedürfnisstelle stattfindet, wobei das Spülwasser direkt der Wasserleitung entnommen wird.

Beiliegende Zeichnung zeigt ein Ausführungsbeispiel des Erfindungsgegenstandes, webeispielsweise für ein Pissoir eingebaut.

Es zeigen

Fig. 1 die Spüleinrichtung in der Lage bei unbenützter Bedürfnisanstalt, Fig. 2 die Spüleinrichtung in der Lage bei benützter Bedürfnisanstalt,

Fig. 3 einen Vertikalschnitt durch einen Teil der Spüleinrichtung in größerem Maßstab.

Fig. 4 einen Schnitt nach der Linie I—I in Fig. 3 und

Fig. 5 eine Seitenansicht und eine Draufsicht eines Kupplungsorganes der Spüleinrichtung.

In Fig. 1 und 2 ist mit 1 die Pissoirschüssel bezeichnet. Die Leitung 2 führt der 45 Steuereinrichtung, welche im Gehäuse 3 untergebracht ist, das Spülwasser zu, das von dieser Einrichtung aus in die Leitung 4 und von dieser in die Pissoirschüssel 1 gelangt. Die gebogene Stange 7 ist an ihrem einen 50 Ende gelenkig mit dem durch eine Feder 6 hochgehaltenen Fußbrett 5 verbunden. Sie weist an ihrem andern Ende ein zangenförmiges Kupplungsorgan 8 auf. Im Gehäuse 3 der Steuereinrichtung ist an der Spülwasser 55 Eintrittsöffnung ein Ventilsitz 12 angeordnet, in welchem der Ventilteller 11 sitzt. Der mit dem Ventilteller 11 fest verbundene Ventilschaft 9 ragt nach unten aus dem Gehäuse 3 heraus und wird bei niedergedrücktem Fuß- 60 brett außerhalb des Gehäuses an seinem Ende 9' vom zangenartigen Kupplungsorgan 8, das sich hierbei am Konus 10 des Ventilschaftes 9 abstützt, umfaßt (Fig. 4). Das Gehäuse 3 weist außerdem einen Hohlraum 14 auf, der 65 mit einer Flüssigkeit gefüllt ist und vom Ventilschaft 9 durchzogen wird, wobei dessen

Durchtrittsöffnungen gegen außen und gegen die Spülwasser-Austrittsöffnung mittels Packungen 13 abgedichtet sind. Im Bereiche des Hohlraumes 14 weist der Ventilschaft 9 seine zentrale Bohrung 17 auf, welche durch Bohrungen 15 und 16 mit dem Hohlraum 14 in Verbindung steht.

Mittels des Gewindes 18 und der Mutter 19 ist zwischen zwei Scheiben 21 ein Kolben 10 20 auf dem Ventilschaft 9 gehalten, der unter dem Druck einer Feder 22 steht, welche sich einerseits an einer Scheibe 21 des Kolbens 20 und anderseits am Gehäuse 3 abstützt. Schließlich weist das Gehäuse 3 noch einen 15 konischen Zapfen 23 auf, der in der Lage nach Fig. 1 in das Kupplungsorgan 8 eingreift.

Die Wirkungsweise der Einrichtung ist kurz folgende: Das Fußbrett 5 wird durch die 20 die Bedürfnisanstalt benützende Person, wie in Fig. 2 in Pfeilrichtung gezeigt, niedergedrückt, wobei das zangenartige Kupplungsorgan 8 vom konischen Zapfen 23 zurückgleitet und das zylindrische Ende des Ventil-25 schaftes 9' umschließt. Sobald das Brett 5 in Fig. 2 von der Person verlassen wird, drückt die Feder 6 mittels Übertragungsorgan 7 und dem Kupplungsorgan 8 den Ventilschaft 9 mit dem Ventilteller 11 hoch. Das Ventil so wird praktisch unverzögert, also sofort geöffnet, so daß das Wasser von der Leitung 2 unbehindert in die Leitung 4 und in die Pissoirschüssel 1 fließen kann. Während des Hebens des Ventiltellers 11 fließt die in dem 35 Hohlraum 14 eingefüllte Flüssigkeit zum größeren Teil über den Umfang des Kolbens 20 von dem obern Teil des Hohlraumes 14 in dessen untern Teil. Die Druckfeder 22 schließt nun das Ventil wieder. Dies geschieht 40 aber nur sehr langsam, da die sich im untern Teil des Hohlraumes 14 befindende Flüssigkeit durch die Bohrungen 16, 17 und 15 in den obern Teil dieses Hohlraumes fließen muß und damit das Schließen des Ventils 45 verzögert. Diese Verzögerung kann durch eine nicht gezeigte Gewindenadel in der zentralen Bohrung 17 beliebig eingestellt werden.

Zur Einstellung der Spüldauer ist somit eine Gewindenadel (Ventilnadel) vorgesehen.

Die gezeigte einfache Durchbildung der 45 selbsttätigen Spüleinrichtung in wenigen und leicht herzustellenden Einzelteilen gewährleistet eine billige Fabrikation.

Für die Spülungen von Klosetts wird das gleiche Durchlaufventil, jedoch in umgekehr- 50 ter Lage (Richtung) verwendet. Das Ventilschaftende 9', Konus 10 und Konuszapfen 23 sind nach oben gerichtet bzw. kommen nach oben zu liegen. Der Eintritt von Wasser erfolgt dann von unten. Das Ventil kann in 55 diesem Falle direkt hinter der Schüssel gefällig in einer keramischen Verschalung eingebaut werden. Die Funktion des Fußbrettes wird in diesem Falle vom Sitzbrett, das ähnlich wie jenes mit einer entsprechend ausge- 80 bildeten Stange, wie durch 7 und 8 in Fig. 4 gezeigt, verbunden wird, und einer Zugfeder, die das Sitzbrett hebt. übernommen.

PATENTANSPRUCH:

Selbsttätige Spüleinrichtung für Bedürf- 65 nisanstalten, dadurch gekennzeichnet, daß beim Verlassen der Bedürfnisstelle das abgefederte Fuß- oder Sitzbrett sich hebt und über ein damit verbundenes Übertragungsorgan ein an der Wasserleitung angeschlosse- 70 nes Ventil öffnet, dessen Schaft mit einem unter Federdruck stehenden Kolben versehen ist, der, durch ein Fluidum gesteuert, eine verzögerte Schließung des Ventils bewirkt.

UNTERANSPRUCHE:

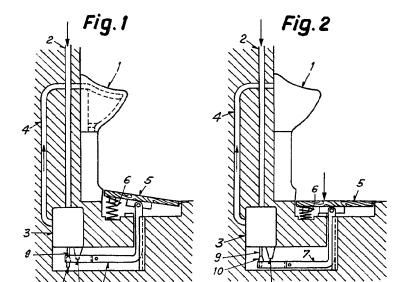
- 1. Selbsttätige Spüleinrichtung für Bedürfnisanstalten nach Patentanspruch, dadurch gekennzeichnet, daß die Spülung sofort nach Verlassen der Bedürfnisstelle stattfindet.
- 2. Selbsttätige Spüleinrichtung für Be-80 dürfnisanstalten nach Patentanspruch, dadurch gekennzeichnet, daß ein gabelförmig ausgebildetes Kupplungsorgan den Ventilschaft zur Öffnung des Ventils mitnimmt und den selbsttätigen und verzögerten Schließvor-85 gang durch Ausspreizen der Gabel nicht stört.
- 3. Selbsttätige Spüleinrichtung für Bedürfnisanstalten nach Patentanspruch, bei

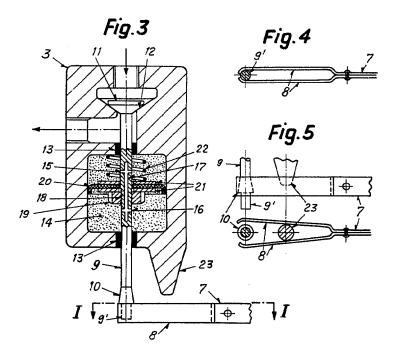
welcher das genannte Fluidum eine Flüssigkeit ist, dadurch gekennzeichnet, daß die Verzögerung der Schließung des Ventils durch Verstellung einer Gewindenadel und dadurch seiner Durchflußmenge der Flüssigkeit zur Steuerung des mit dem Ventilschaft fest verbundenen Kolbens eingestellt und damit der Wasserverbrauch bestimmt werden kann.

4. Selbsttätige Spüleinrichtung für Be-10 dürfnisanstalten nach Patentanspruch, bei welcher das genannte Fluidum eine Flüssigkeit ist, dadurch gekennzeichnet, daß der Federdruck auf dem zur verzögerten Schließung des Ventils notwendigen Kolben mit einer Mutter auf dem den Kolben tragenden 15 Ventilschaft eingestellt werden kann, um je nach der Viskosität der erwähnten, den Kolben steuernden Flüssigkeit die gewünschte Verzögerungszeit zu erreichen.

5. Selbsttätige Spüleinrichtung für Be- 20 dürfnisanstalten nach Patentanspruch, dadurch gekennzeichnet, daß die Verzögerung zur Schließung des Ventils pneumatisch gesteuert wird.

Jean Hertach.





DEUTSCHES REICH



AUSGEGEBEN AM
11. JULI 1928

PATENTSCHRIFT

№ 462417

KLASSE 7c GRUPPE 18

H 107145 I/7c
Tag der Bekanntmachung über die Erteilung des Patents: 21. Juni 1928

Josef Hodatsch und Carl Schaller in Wien Schaltvorrichtung für Metallstreifen bei Stanzen

Patentiert im Deutschen Reiche vom 6. Juli 1926 ab

Die Priorität der Anmeldung in Österreich vom 6. Juli 1925 ist in Anspruch genommen.

Die Erfindung betrifft ein Verfahren mit zugehöriger Vorrichtung zum Ausstanzen von Gegenständen aus Streifen von Metall o. dgl. und besteht darin, daß der Schaltanschlag für 5 den Vorschub des Streifens durch seitliche keilförmige Ausstanzungen zwischen den Schnittstellen desselben gebildet wird, welche mit einer federnden Anschlagklinke zur Vorschubbegrenzung zusammenwirken. Zweckmäßigerweise werden die Streifenränder beiderseitig keilförmig ausgestanzt, wobei die eine dieser Stanzstellen in der Streifenvorschubrichtung vor, die zweite hinter der Hauptschnittstelle liegt.

Ausstanzen von Gegenständen aus Metallstreifen wurde die Vorschubbegrenzung des Streifens dadurch erzielt, daß an der Randleiste des Streifens gleichzeitig mit dem Hauptschnitt rechteckige Stufen ausgestanzt wurden, deren Absätze an einem festen Anschlag der Matrize den Streifenvorschub begrenzten, welcher Anschlag beim nächsten Arbeitsgang durch das Ausstanzen der nächsten Stufe mit dem Hauptschnitt wanderte, so daß nach dem vollständigen Durchgang des Streifen vor Gesch dem vollständigen Durchgang des Streifen von Gesch dem vollständigen Durchgang des Streifens von Gesch dem vollständigen Durchgang des Streifens von Gesch von G

nach dem vollständigen Durchgang des Streifens durch das Schnittwerkzeug der Abfallstreifen und die Anschlagtiefe schmäler wurden und die einzelnen Absätze als unbrauchbarer 30 Abfall verlorengingen. Es mußte sonach zur

Vorschub der zu bearbeitende Streifen mindestens einen oder mehrere Millimeter breiter sein, als er im Hinblick auf die Breite des auszustanzenden Gegenstandes notwendig 35 wäre, welcher Führungsstreifen, wie beschrieben, in einzelne Blättchen zerstanzt wurde und sonach Abfall war. Zur Vermeidung dieses großen Verlustes wurde nach einem anderen gleichfalls bekannten Verfahren der 40 Vorschub des Streifens durch einen in seiner Bahn liegenden Dorn begrenzt, auf welchen der zu diesem Zweck entsprechend vorgelochte Streifen von Hub zu Hub aufgesteckt und dadurch in seinem Vorschub begrenzt 45 wurde. Dieses Verfahren hat jedoch den Nachteil, daß die Arbeit durch das Aufstecken des Streifens auf den Dorn und die Abnahme desselben von diesem vor und nach jedem Arbeitshub zeitraubend und für die Massen- 50 fabrikation hinderlich ist. Nach dem Verfahren der Erfindung wird die Vorschub-begrenzung gleichfalls durch Seitenschneider bewirkt, welche jedoch nicht rechteckige Absätze, sondern nur keilförmige Einkerbungen, 55 mit anderen Worten, nicht durchgehende Streifen absatzweise, sondern nur einzelne Spalte ausstanzen, welche an der Stelle der Materialbrücke zwischen zwei Stanzlöchern angebracht werden, daher einen eigenen Strei- 60

Erzielung eines sicheren Anschlages für den

fen für die Führung nicht benötigen, anderseits aber die Vorteile der Randanschlagbegrenzung für den Vorschub einhalten.

Auf der Zeichnung ist eine beispielsweise
5 Ausführungsform der Vorrichtung für das
Verfahren dargestellt, und zwar zeigt Abb. 1
eine Ansicht des Schnittwerkzeuges, Abb. 2
eine Draufsicht auf die untere Matrize und
Schnitte durch die Patrize, Abb. 3 einen
10 Schnitt nach der Linie A-B der Abb. 2 und
Abb. 4 den ausgestanzten Streifen, Abb. 5

einen fertigen Stanzgegenstand.

Im Preßkopf 1 sind die für den dargestellten Gegenstand gemäß Abb. 5 erforderlichen 15 beiden Patrizen 2 befestigt. Außerdem trägt der Preßkopf die beiden Stahlstempel (Seitenschneider I und II) auf verschiedenen Seiten der Patrizen 2 vor und hinter denselben. Teder dieser Seitenschneider I, II besitzt zwei 20 keilförmige Zacken a und b. Die Matrize besteht aus der Führungsplatte 4 und der Schnittplatte 5, zwischen welchen der Streifen in einer Führungsrinne 6 geführt wird. In diese Führungsrinne 6 ragt unmittelbar hinter der Ausnehmung für die Seitenschneider I und II eine Anschlagklinke III über die beiden Führungsleisten, somit in die Bahn des Die Anschlagklinke III besitzt gleichfalls eine keilförmige Zacke a, zweck-30 mäßigerweise von derselben Form und demselben Öffnungswinkel wie jene der Seitenschneider I, II. Eine Feder IV, mit einer Schraube V an der Matrize befestigt, dient dazu, die beiden Anschlagklinken III in der 35 in Abb. 2 gezeichneten Lage zu erhalten. Die Zacke a der Klinke III liegt unmittelbar an der Zacke b der Öffnung für die Seitenschneider bzw. an der Zacke selbst beim Abwärtsgang des Preßkopfes 1 an.

Die Wirkungsweise der Vorrichtung ist

demnach folgende:

Nachdem durch Hochgang der Presse die Seitenschneider I und II und die Patrizen 2 den Raum zwischen Führungsplatte 4 und 45 Schnittplatte 5 verlassen haben, wird der zu stanzende Streifen s in die Führungsrinne 6 bis zur vorstehenden Klinke III im Sinne des Pfeiles P eingeführt, wobei seine vordere Stirnkante an den keilförmigen Vorsprung a anstößt. Durch den nächstfolgenden Arbeitshub des Preßkopfes i schneiden die keilförmigen Zacken a und b des Seitenschneiders das entsprechende Profil o (Abb. 4) in den Streifen ein, wobei nach dem Hochgang des 55 Preßkopfes die Kante o' des Stanzprofils beim Vorschub des Streifens den Anschlag an der Zacke a der Klinke III findet. Durch die keilförmige Ausstanzung o" des Profils o wird beim Vorschub des Streifens die Klinke III 60 unter Überwindung der Kraft der Feder IV in die Matrize verdrängt, so daß der vorerwähnte

Anschlag nach Vorschub des Streifens ermöglicht wird, vor welchem die Klinke III durch die der Seitenschneiderzacke a entsprechende Ausstanzung o" wieder in seine Aus- 65 gangslage zurückgelangt. Der in der Richtung des Streifenvorschubes hinter den Patrizen liegende Seitenschneider II dient nur dazu, am Ende des Streifens die Vorschubbegrenzung desselben dann zu übernehmen, 70 wenn das Streifenende den Seitenschneider I bereits verlassen hat. Es können durch diese Anordnung im Gegensatz zu den bekannten Vorrichtungen die Blechstreifen bis zu ihrem hinteren Ende vollständig ausgestanzt werden, 75 während bei den bislang bekannten Vorrichtungen das Ende des Streifens die einzelnen Arbeitsstufen gemäß Abb. 4 aufwies, ohne bis zum Rand verwertet werden zu können. Auch dieser Materialabfall wird sonach durch die 80 Anordnung eines hinter den Schnittpatrizen liegenden Seitenschneiders vermieden, wobei diese Anordnung nur deshalb möglich wurde, als für den Seitenschneider kein eigener Randstreifen erforderlich ist, sondern die Seiten- 85 schneider vielmehr in das ohnehin vorhandene Randmaterial des Abfallstreifens zwischen den Stanzprofilen einschneiden.

Die Vorteile des Verfahrens liegen sonach darin, daß für den Schnitt des Seitenschneiders kein eigener Randstreifen erforderlich ist, da die Keilschnitte in den Arbeitsstreifen verlustlos eingeschnitten werden, hierdurch die Anordnung von Seitenschneidern zu beiden Seiten des Streifens und damit dessen vollständige Auswertung der ganzen Länge nach möglich gemacht wird und überdies durch den Seitenschneider die zeitraubende Vorschubbegrenzung durch Anstoßstifte in der Führungsbahn des Streifens vermieden 100

wird.

PATENTANSPRÜCHE:

1. Schaltvorrichtung für Metallstreifen bei Stanzen o. dgl., gekennzeichnet durch 105 mit keilförmigen Schneidzacken versehene, seitlich der Streifenführung angeordnete : Schnittstempel (Seitenschneider), welche im Streifen seitliche keilförmige Ausstanzungen zwischen den Werkzeugschnittstellen desselben herstellen, sowie mit den Schnittstempeln zusammenwirkende federnde Anschlagklinken, durch deren Eintritt in die keilförmigen Ausstanzungen der Vorschub des Streifens begrenzt wird. 115

2. Schaltvorrichtung nach Anspruch 1, gekennzeichnet durch beiderseits der Streifenführung angeordnete Seitenschneider, wobei der eine dieser in der Streifenvorschubrichtung vor, der zweite hinter 120 der Werkzeugschnittstelle liegt.

3. Schaltvorrichtung nach Anspruch 1, .:

dadurch gekennzeichnet, daß der im Preßkopf des Schnittwerkzeuges auf einer Seite der Streifenführung der Matrize angeordnete Seitenschneider zwei voneinander um die Vorschubgröße ent-

5

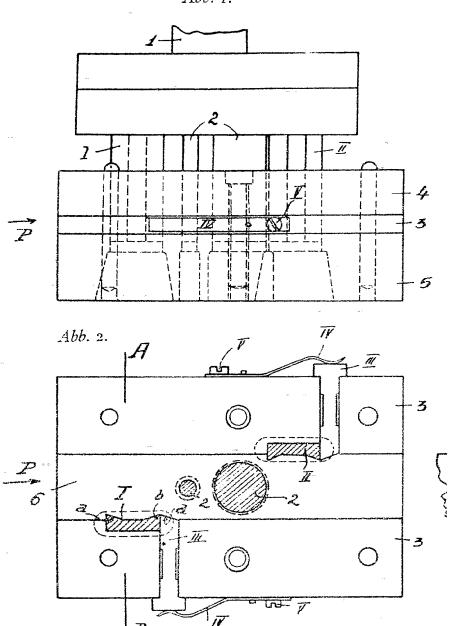
fernte, gegeneinander geneigte keilförmige Schneidzacken besitzt und mit einer senkrecht zu ihm federnd beweglichen, mit nur einer Zacke versehenen Anschlagklinke zusammenwirkt.

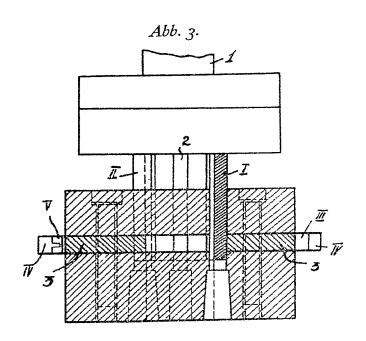
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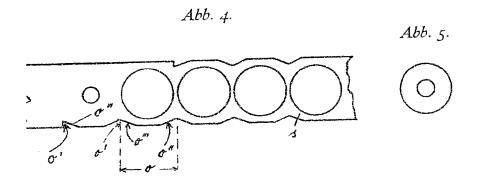
Hierzu 1 Blatt Zeichnungen

Zu der Patentschrift 462417 Kl.7c Gr.18

Abb. 1.







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	Application Numb	er					
Filing Date			November 10, 2015				
First Named Inventor		ntor	Sushant Babarao WATH				
Title			A MECHANICAL AUTOMATIC URINAL-TOILET FLUSHER AND ITS MECHANISM THEREOF				
	Art Unit		Unassigned				
Examiner Name			Unassigned				
Attorney Docket Number		lumber	99865.21500				
SIGNATURE of A			oplicant or Patent Practitioner				
	Signature	/Taya	ın B. Patel/	Date (Optional)	November 10, 2015		
	Name	Tayan B	. Patel	Registration Number	58402		
	Title (if Applicant is a juristic entity)						
	Applicant Name (if Applicant Name) NOTE: This form mus more than one applica	st be signed	in accordance with 37 CFR 1.33. See 37 CFR 1.4(d) for	or signature requir	ements and certifications. If		
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